



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2673-34
Job Sheet 175993



Part No: D2673-34

Job Qty: 10 ea

Part Name: End Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/13/18

Job Tracking No:

Due Date: 5/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP C 02.01.14 Removed deburr and inspect level 5 NG/EC IPP Rev:D Now 6061-T6 06-06-23
JLM IPP Rev:C Now on Waterjet 07-05-28 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		5/8/18	0.00	0.00	Start Up Waterjet		
100	Waterjet	10 pcs		5/9/18	0.01	0.16	Waterjet1		DAS
120	QC	10 pcs		5/9/18	0.00	0.00	QC8		38
130	Packaging	10 pcs		5/9/18	0.00	0.00	Packaging3		DAS
140	QC21-SA	10 Ea		5/9/18	0.00	0.00	QC21		DAS

Part Op 100 - 1-Cut as per Dwg D2673
Descriptions: 130 - LOCATION WA003

DAS
21
9-89

APR 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	.5200 sf (.052 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	1	167	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	End Plate	3.300Inches ± 0.010	3.310 3.290		
2	End Plate	2.247Inches ± 0.010	2.257 2.237		
3	End Plate	0.250Inches ± 0.010	0.260 0.240	Radius	

Plex 4/13/18 10:11 AM Dart.Gagnon.Michelle



Container No: S063804



Part: D2673-34

Job No: 175993

Serial No/Batch: S063804

Revision:

Inspector:

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Date: 04/23/18